## **Technical Data Sheet**

Bondloc BPU Gel Revised 03.08.10



# **Bondloc PU GEL**

### PRODUCT DESCRIPTION

Bondloc PU Gel is a single component solvent free translucent moisture curing polyurethane adhesive Specially formulated for water resistant bonding.

### **APPLICATIONS**

Excellent adhesion to wood, chipboard, laminate, metals, polyurethane, expanded and extruded polystyrene, foams, mineral wool, concrete, stone, bricks, gypsum boards and all traditional porous substances. Use for all woodworking and construction applications.

### **USEFUL NOTES**

- Complete problem solver
- Minimizes take-time and cost
- Use on damp wood, concrete and metal
- Gap filling
- Bonds to soft and hard wood, plastic, metal and concrete.

## **INSTRUCTIONS FOR USE**

- Ensure surfaces to be bonded are clean and free from grease and other contaminants.
- Cut the tip of the cartridge and screw on the nozzle
- Cut the nozzle at 45 degrees
- Using a cartridge gun apply Bondloc PU gel to one of the surfaces to be bonded and assemble the bond within 5 minutes
- Apply pressure to the bond, preferably with a clamp
- The product will foam on application to fill any small gaps.
- Clean away excess adhesive immediately
- Components may be handled after 20 minutes of being bonded. Full cure is achieved after 12 hours.
- NOTE one of the substrates to be bonded must be porous/permeable.

### **TECHNICAL FEATURES**

Base	Polyurethane
Appearance	Translucent (neutral gel)
Application temperature	5 - 30°C
Temperature resistance	-30 - 150°C
Open time	5 minutes
Cure time	20 minutes, full cure
	after 12 hours
Viscosity	Viscous/thixotropic

## **STORAGE**

Bondloc PU Gel should be stored between 5 - 25°C unopened in a dry place.

#### **HEALTH & SAFETY**

This technical information sheet does not constitute a Material Safety Data Sheet. Before using this product ensure you have read and fully understood Bondloc PU Gel MSDS.

## **PRESENTATION**

Cartridge	310ml
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