



CRIMPING CHART

CRIMP REFERENCE

CSP-00002-00-2013-07



FlexIT SC216

EN 857 2SC - EXCEEDS SAE 100 R16

PARAMETERS FOR SN03T NO SKIVE FERRULE FOR WIRE BRAID HOSE

BORE DIAMETER			INSERT TYPE	FERRULE CODE	Crimping Diameter		Int. skive Length		Ext. skive Length		Crimping Type
					mm	inch	mm	inch	mm	inch	
DN	inch	size			0 - 0,2	0 - 0,008	± 0,5	± 0,02	± 0,5	± 0,02	
6	1/4"	04	B04	SN03T04	17,9	0,705	NO		NO		FLAT
8	5/16"	05	B05	SN03T05	18,7	0,736	NO		NO		FLAT
10	3/8"	06	B06	SN03T06	19,8	0,780	NO		NO		FLAT
12	1/2"	08	B08	SN03T08	23,2	0,913	NO		NO		FLAT
16	5/8"	10	B10	SN03T10	27,4	1,079	NO		NO		FLAT
19	3/4"	12	B12	SN03T12	30,6	1,205	NO		NO		FLAT
25	1"	16	B16	SN03T16	38,4	1,512	NO		NO		FLAT

RELEASED	M.CARLINI	APPROVED	U.BONINI	DATE	REV
	Technical Director		Quality Assurance	11/7/2013	00

DISCLAIMER: The above crimping diameters and assembling instructions are strictly related to the nominated Intertraco hydraulic hoses and fittings